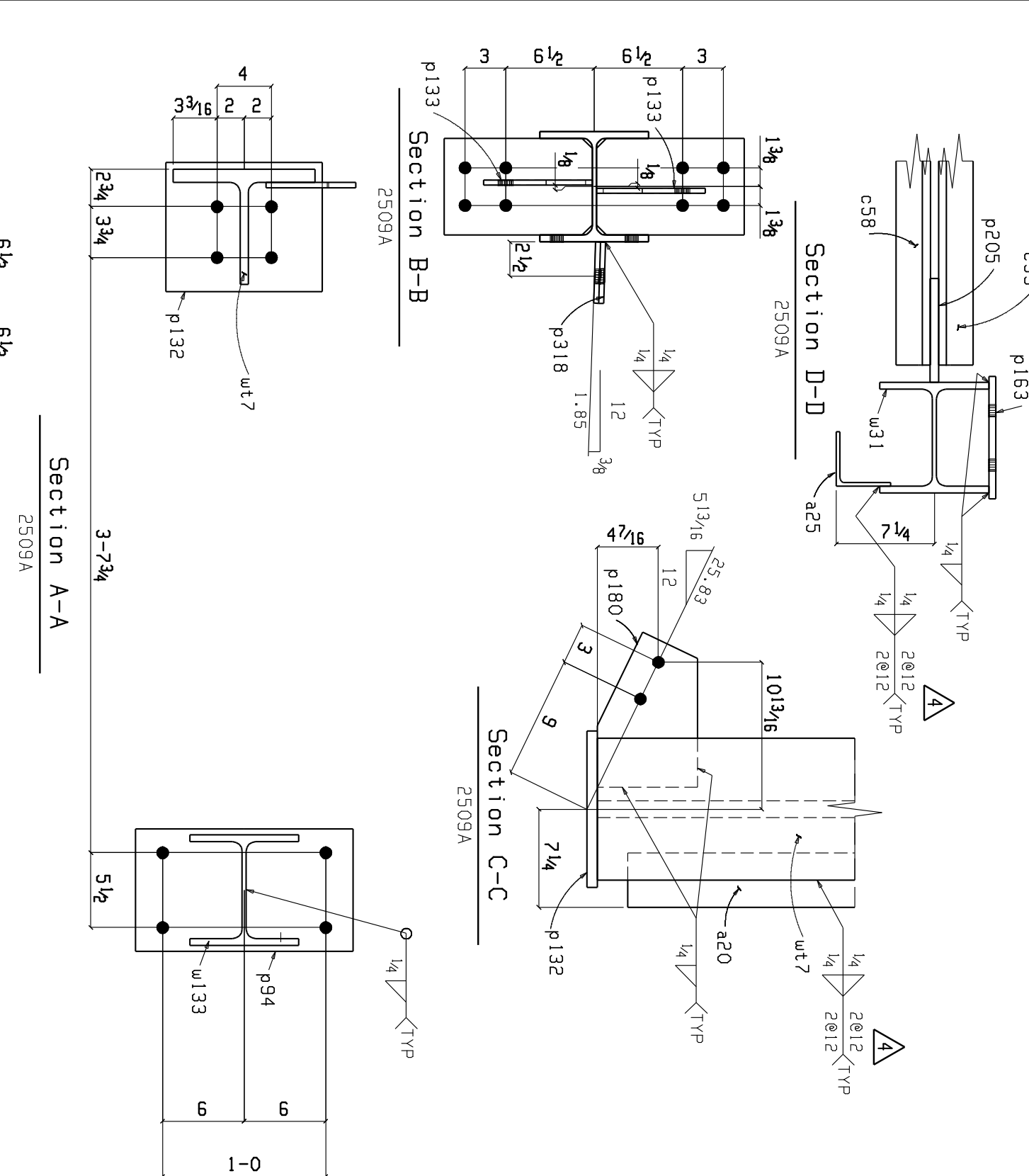
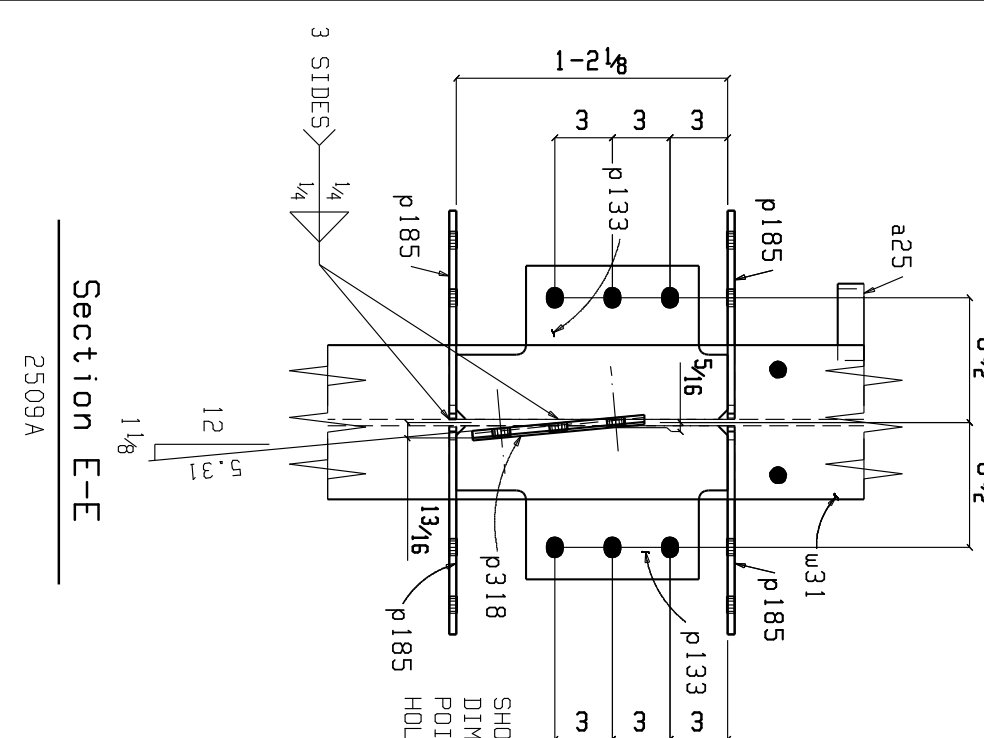
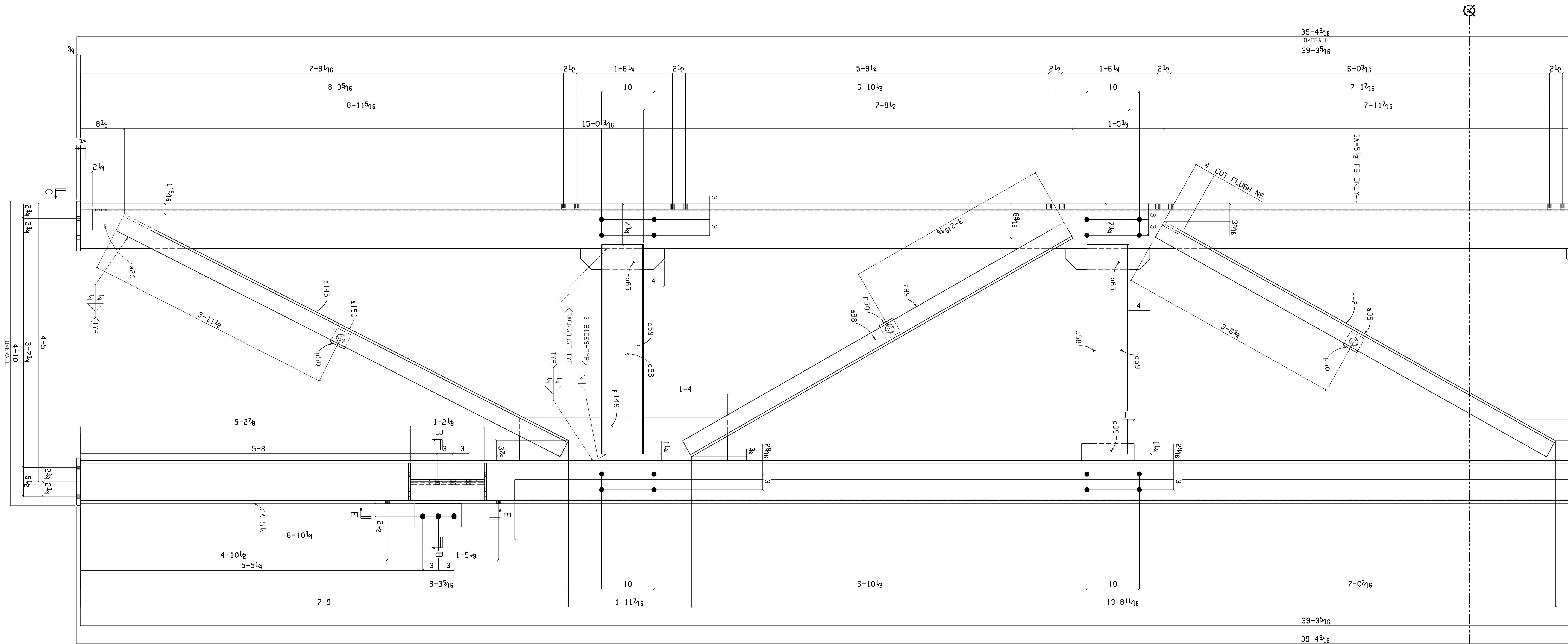


ONE GROUP MEMBER 2509A



BILL OF MATERIAL										BILL OF MATERIAL									
Quantity	Quantity		Piece		Weight	Weight		Minor	Steel	Quantity	Quantity		Piece		Weight	Weight		Minor	Steel
Unit	Total	Description	Mark	Length	Unit	Total	Remarks	Mark	Grade	Unit	Total	Description	Mark	Length	Unit	Total	Remarks	Mark	Grade
		ONE GROUP MEMBER	2509A		5328	5328													
1	1	MBx35		39	3 3/16	1375	MIE GALV	w31	A592	1	1	PL 3/8x4 1/2		0	10 7/8	8	33	GALV	p185 A36
5	5	CBx18.75		3	3 15/16	62	312 GALV	c58	A36	4	4	PL 3/8x4		1	4	11	45	GALV	p65 A36
5	5	CBx18.75		3	3 15/16	62	312 GALV	c59	A36	4	4	PL 1/2x3		0	3	1	5	GALV	p50 A36
1	1	L3 1/2x3 1/2x7/16		6	4 1/16	62	62 GALV	a149	A36	1	1	L4x4x1/4		39	0	257	257	GALV	a20 A36
1	1	L3 1/2x3 1/2x7/16		7	2 15/16	71	71 GALV	a148	A36	1	1	L4x4x1/4		32	3 1/2	213	213	GALV	a25 A36
1	1	L3 1/2x3 1/2x7/16		7	1 1/2	70	70 GALV	a35	A36	1	1	PL 3/4x3 1/2		0	11 1/2	23	23	GALV	p132 A36
1	1	L3 1/2x3 1/2x7/16		7	1 1/2	70	70 GALV	a42	A36	1	1	PL 3/8x4		1	0 1/2	9	9	GALV	p5 A36
1	1	L3 1/2x3 1/2x7/16		6	1 13/16	68	68 GALV	a98	A36	1	1	PL 3/8x7/8		0	11 1/16	9	9	GALV	p180 A36
1	1	L3 1/2x3 1/2x7/16		6	1 11/16	68	68 GALV	a99	A36	3	3	7/8 Dia A325 GALV		0	2 1/4	1	3	1HD WASH	
1	1	L3 1/2x3 1/2x7/16		7	1 1	78	78 GALV	a150	A36										
1	1	L3 1/2x3 1/2x7/16		7	1 1	78	78 GALV	a145	A36			FIELD BOLTS							
1	1	WTBx50		39	3 3/16	1964	1964 GALV	w17	A592	4	4	TC 7/8 Dia A325N		0	2 1/4			1HD WASH	
1	1	PL 3/4x3		1	4	31	31 GALV	p94	A36										
1	1	PL 3/8x7/8		1	9 13/16	29	29 GALV	p205	A36										
2	2	PL 3/8x3 1/4		0	10	6	12 GALV	p39	A36										
1	1	PL 1/2x3		1	0	15	15 GALV	p209	A36										
1	1	PL 1/2x8 1/8		3	3 3/8	46	46 GALV	p149	A36										
1	1	PL 1/2x7 3/8		3	2 1/8	42	42 GALV	p122	A36										
2	2	PL 3/8x8		1	2 1/8	12	24 GALV	p133	A36										

05 May 2011
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HOT DIP GALVANIZE ASTM 123

1. ACCUMULATIVE DIMENSIONS ARE TAKEN FROM THE ⦿ LINE
2. ALL GAS RE-ENTRANT CUTS WILL HAVE A RADIUS OF 1/2"U.N.O.
3. ALL CONN. MAT. A36 (U.N.), PIPE A53, TUBE A500 Gr.B
4. TOLERANCES-AISC UNLESS NOTED
5. DEBURRING OF HOLES IS REQUIRED IF BURR EXCEEDS 1/16"
6. ⦿ INDICATES SIDE OF PLATE SHOP IS TO PAINT A SPOT ON FOR ERECTION PURPOSES.
7. NO PAINT WITHIN 3" OF OPEN HOLES
8. SPLICE WELD, FLAT PLATE, BENT PLATE OR ANGLES WHERE NEEDED

ORANGE COUNTY IRONWORKS LLC
27 STONE CASTLE ROAD ROCK TAVERN N.Y. 12575
845-564-8421

PRINT RECORD			STRUCTURE 839 6TH AVE.			
QUANTITY	DATE	COPY	LOCATION NEW YORK, NEW YORK			
			CONTRACTOR M.D. CARLISLE CONSTRUCTION CORP.			
			OWNER CARLISLE 839 LLC			
Conns	A36	Unless Noted	ENG. OR ARCH'T PERKINS EASTMAN			
Holes	1 5/16	Unless Noted	REV	DATE	DESCRIPTION	PROJ NO.
Surf.Pre	SSP-6		1	11-12-09	RELEASED FOR APPROVAL	9062
Paint			2	01-16-10	RELEASED FOR FABRICATION	2509
Made	JL	Date 11-06-09	3	2-6-10	RELEASED FOR FABRICATION	
Chk'd	AC	Date 11-11-09	4	03-24-10	REVISED WELD	